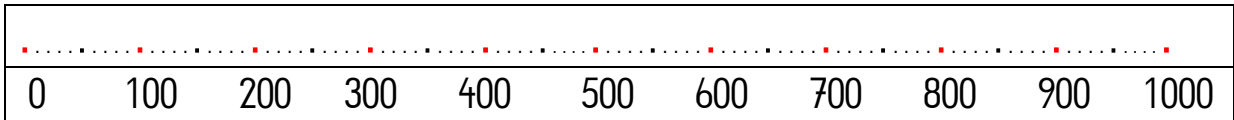


NAME: _____



$280 + 110 = \underline{\hspace{2cm}}$	$330 + 130 = \underline{\hspace{2cm}}$	$710 + 240 = \underline{\hspace{2cm}}$
$170 + 210 = \underline{\hspace{2cm}}$	$670 + 120 = \underline{\hspace{2cm}}$	$560 + 230 = \underline{\hspace{2cm}}$
$460 + 120 = \underline{\hspace{2cm}}$	$520 + 230 = \underline{\hspace{2cm}}$	$220 + 530 = \underline{\hspace{2cm}}$
$580 + 210 = \underline{\hspace{2cm}}$	$420 + 220 = \underline{\hspace{2cm}}$	$410 + 360 = \underline{\hspace{2cm}}$
$280 + 230 = \underline{\hspace{2cm}}$	$350 + 440 = \underline{\hspace{2cm}}$	$230 + 230 = \underline{\hspace{2cm}}$
$290 + 130 = \underline{\hspace{2cm}}$	$660 + 280 = \underline{\hspace{2cm}}$	$190 + 120 = \underline{\hspace{2cm}}$
$470 + 250 = \underline{\hspace{2cm}}$	$280 + 150 = \underline{\hspace{2cm}}$	$380 + 220 = \underline{\hspace{2cm}}$
$330 + 280 = \underline{\hspace{2cm}}$	$560 + 290 = \underline{\hspace{2cm}}$	$720 + 130 = \underline{\hspace{2cm}}$
$740 + 170 = \underline{\hspace{2cm}}$	$640 + 180 = \underline{\hspace{2cm}}$	$580 + 280 = \underline{\hspace{2cm}}$
$180 + 130 = \underline{\hspace{2cm}}$	$350 + 260 = \underline{\hspace{2cm}}$	$440 + 390 = \underline{\hspace{2cm}}$