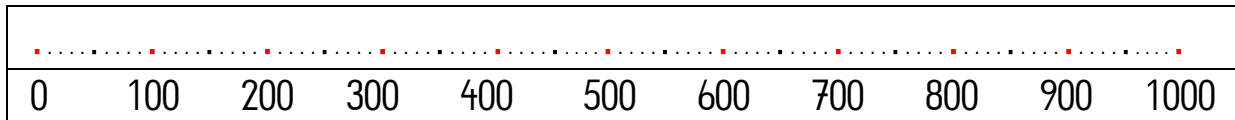


NAME: \_\_\_\_\_



$280 + 30 =$ _____	$330 + 80 =$ _____	$790 + 40 =$ _____
$170 + 50 =$ _____	$670 + 40 =$ _____	$560 + 50 =$ _____
$460 + 60 =$ _____	$580 + 30 =$ _____	$290 + 30 =$ _____
$580 + 40 =$ _____	$470 + 50 =$ _____	$330 + 90 =$ _____
$280 + 60 =$ _____	$350 + 50 =$ _____	$230 + 280 =$ _____
$280 + 70 =$ _____	$660 + 50 =$ _____	$190 + 20 =$ _____
$470 + 50 =$ _____	$280 + 40 =$ _____	$380 + 20 =$ _____
$370 + 80 =$ _____	$560 + 60 =$ _____	$720 + 90 =$ _____
$740 + 70 =$ _____	$640 + 80 =$ _____	$580 + 30 =$ _____